

# 3M

# Traction Tape

## 5401

Technical Data

February, 2007

**Product Description** 3M™ Traction Tape 5401 is a single coated glass cloth tape with silicone coated backing used for wrapping rollers to provide traction and a non-stick surface.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Fiberglass reinforced silicone	Silicone	Tan	36 yds. (33 m)

### Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

#### Important Notice:

3M will continue to test samples from additional production runs and will issue a new technical data sheet if the test results change. 3M recommends you test this product to make sure it is fit for your particular purpose and suitable for your application.

		ASTM Test Method
Adhesion to Steel:	12 oz./in. width (13.1 N/100 mm)	D-3330
Tensile Strength:	220 lbs./in. width (3853 N/100 mm)	D-3759
Elongation at Break:	7%	D-3759
Tape Thickness:	9.3 mils (0.24 mm)	D-3652
Service Temperature:	Up to 300°F (150°C)	

### Features

- Backing provides a great traction surface while also providing non-stick surface.
- Silicone adhesive adheres well to many surfaces and removes cleanly.
- Fiberglass reinforcing provides a durable and conformable product for wrapping applications.

### Application Instructions

- Best results obtained when applied to a clean dry surface above 32°F (0°C).
- Do not apply to wet materials.
- Insure proper rubdown of the tape to the substrate for optimum performance.
- The tape is often applied to roller in printing, converting, and other web processing by hand in various wrap patterns to give traction to roller while also providing a non-stick surface.

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**Storage** Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.

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**Shelf Life** To obtain best performance, use this product within 18 months from date of manufacture.

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**Product Use** All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

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**ISO 9001:2000**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



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